



NOTE: ALL FILLET WELDS TO BE 1/4 UNLESS OTHERWISE STATED

13	DRAIN COCK 2 1/2	PARTS	1	N/A
12	3/4 WELD ON ELBOW	PARTS	1	N/A
11	3/4 SHORT RADIUS RETURN BEND	PARTS	1	N/A
10	HINGE 1/4 X 2 X 4 1/2 LG	PARTS	1	N/A
9	14 GA X 6 1/4 X 11 3/4	HRS	1	N/A
8	R/B 5/8 X 14 LG	HRS	2	N/A
7	FLAT WASHER 1"	PARTS	4	N/A
6	THERMAL INSULATION 2 X 48 X 80 LG	GLASS WOOL	1	N/A
5	INSULATING SKIN FRONT	SEE DRG	1	2705
4	INSULATING SKIN REAR	SEE DRG	1	2704
3	INSULATING SKIN TOP	SEE DRG	1	2703
2	INSULATING SKIN BOTTOM	SEE DRG	1	2702
1	DRUM SUB ASSLY	SEE DRG	1	2701

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DRAWING ECONOMY 55 GALLON INSULATED TANK

MATERIAL	SEE PARTS LIST	DRAWING NUMBER	270
SCALE	1:8	REV.	0
DATE	AUG 25, 2011	DATE	
APPROVED		DATE	